



## LNP™ LUBRICOMP™ Compound ICL34

### Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound ICL-4034

Product reorder name: ICL34

LNP LUBRICOMP ICL34 is a compound based on Nylon 6/12 containing 20% Carbon Fiber, 15% PTFE. Added features include: Wear Resistant.

| TYPICAL PROPERTIES <sup>1</sup>              | TYPICAL VALUE | Unit                | Standard    |
|----------------------------------------------|---------------|---------------------|-------------|
| <b>MECHANICAL</b>                            |               |                     |             |
| Tensile Stress, yld, Type I, 5 mm/min        | 1850          | kgf/cm <sup>2</sup> | ASTM D 638  |
| Tensile Stress, brk, Type I, 5 mm/min        | 1850          | kgf/cm <sup>2</sup> | ASTM D 638  |
| Tensile Strain, yld, Type I, 5 mm/min        | 2.5           | %                   | ASTM D 638  |
| Tensile Strain, brk, Type I, 5 mm/min        | 2.5           | %                   | ASTM D 638  |
| Tensile Modulus, 50 mm/min                   | 160500        | kgf/cm <sup>2</sup> | ASTM D 638  |
| Flexural Stress, yld, 1.3 mm/min, 50 mm span | 2720          | kgf/cm <sup>2</sup> | ASTM D 790  |
| Flexural Stress, brk, 1.3 mm/min, 50 mm span | 2710          | kgf/cm <sup>2</sup> | ASTM D 790  |
| Flexural Modulus, 1.3 mm/min, 50 mm span     | 120300        | kgf/cm <sup>2</sup> | ASTM D 790  |
| Tensile Stress, yield, 5 mm/min              | 177           | MPa                 | ISO 527     |
| Tensile Stress, break, 5 mm/min              | 177           | MPa                 | ISO 527     |
| Tensile Strain, yield, 5 mm/min              | 2.3           | %                   | ISO 527     |
| Tensile Strain, break, 5 mm/min              | 2.3           | %                   | ISO 527     |
| Tensile Modulus, 1 mm/min                    | 14770         | MPa                 | ISO 527     |
| Flexural Stress                              | 253           | MPa                 | ISO 178     |
| Flexural Modulus, 2 mm/min                   | 11960         | MPa                 | ISO 178     |
| <b>IMPACT</b>                                |               |                     |             |
| Izod Impact, unnotched, 23°C                 | 84            | cm-kgf/cm           | ASTM D 4812 |
| Izod Impact, notched, 23°C                   | 9             | cm-kgf/cm           | ASTM D 256  |
| Multiaxial Impact                            | 27            | cm-kgf              | ISO 6603    |
| Instrumented Impact Total Energy, 23°C       | 87            | cm-kgf              | ASTM D 3763 |
| Izod Impact, unnotched 80*10*4 +23°C         | 51            | kJ/m <sup>2</sup>   | ISO 180/1U  |
| Izod Impact, notched 80*10*4 +23°C           | 10            | kJ/m <sup>2</sup>   | ISO 180/1A  |



## LNP™ LUBRICOMP™ Compound ICL34

### Americas: COMMERCIAL

| TYPICAL PROPERTIES <sup>1</sup>        | TYPICAL VALUE | Unit                                            | Standard             |
|----------------------------------------|---------------|-------------------------------------------------|----------------------|
| <b>THERMAL</b>                         |               |                                                 |                      |
| HDT, 0.45 MPa, 3.2 mm, unannealed      | 215           | °C                                              | ASTM D 648           |
| HDT, 1.82 MPa, 3.2mm, unannealed       | 200           | °C                                              | ASTM D 648           |
| CTE, -30°C to 30°C, flow               | 2.7E-05       | 1/°C                                            | ASTM D 696           |
| CTE, -30°C to 30°C, xflow              | 8.1E-05       | 1/°C                                            | ASTM D 696           |
| HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm | 212           | °C                                              | ISO 75/Bf            |
| HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm  | 194           | °C                                              | ISO 75/Af            |
| <b>PHYSICAL</b>                        |               |                                                 |                      |
| Specific Gravity                       | 1.26          | -                                               | ASTM D 792           |
| Density                                | 1.25          | g/cm <sup>3</sup>                               | ASTM D 792           |
| Moisture Absorption, 50% RH, 24 hrs    | 0.15          | %                                               | ASTM D 570           |
| Mold Shrinkage, flow, 24 hrs (5)       | 0.1 - 0.4     | %                                               | ASTM D 955           |
| Mold Shrinkage, xflow, 24 hrs (5)      | 0.7 - 1       | %                                               | ASTM D 955           |
| Wear Factor Washer                     | 14            | 10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr | ASTM D 3702 Modified |
| Wear Factor Ring                       | 0             | 10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr | ASTM D 3702 Modified |
| Dynamic COF                            | 0.48          | -                                               | ASTM D 3702 Modified |
| Static COF                             | 0.33          | -                                               | ASTM D 3702 Modified |
| Moisture Absorption (23°C / 50% RH)    | 0.23          | %                                               | ISO 62               |



## LNP™ LUBRICOMP™ Compound ICL34

### Americas: COMMERCIAL

| PROCESSING PARAMETERS       | TYPICAL VALUE | Unit |
|-----------------------------|---------------|------|
| <b>Injection Molding</b>    |               |      |
| Drying Temperature          | 80            | °C   |
| Drying Time                 | 4             | hrs  |
| Maximum Moisture Content    | 0.12 - 0.2    | %    |
| Melt Temperature            | 270 - 275     | °C   |
| Front - Zone 3 Temperature  | 270 - 280     | °C   |
| Middle - Zone 2 Temperature | 260 - 270     | °C   |
| Rear - Zone 1 Temperature   | 255 - 265     | °C   |
| Mold Temperature            | 65 - 95       | °C   |
| Back Pressure               | 0.2 - 0.3     | MPa  |
| Screw Speed                 | 30 - 60       | rpm  |